



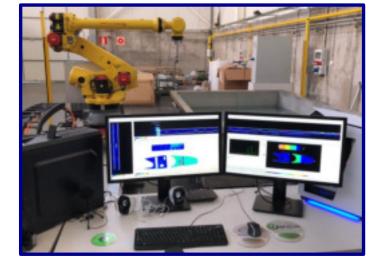
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SITAU-TRITON. ROBOT INSPECTION



PARTS OF THE SYSTEM

- ✓ Immersion tank
- ✓ Articulated industrial robot with programmable manipulator in its 6 controlled axes. Robot guidance system with linear guides.
- ✓ Quick change tools equipped that allows 3 areas of movement simultaneously. PE techniques with PA, double transmission with plate reflective, and TT for sandwich structures.



- ✓ "Visualscan" Software. A, B and C
 Scan result presentation available.
- ✓ Ultrasound system DASEL SITAU designed to operate in automatic.
- ✓ 7 phased array probes with 128 elements → up to 896 for complex configuration.



The immersion tank and the robot are used together and the displacement is done following a linear guide.

The use of positioners and a gimbal allows the inspection of surfaces with certain curvature and a trajectory tracking according to a not necessarily horizontal plane.

The available inspection techniques are: PE and DT, with PA technology, for inspection of solid laminates with a flat or slightly curved shape.

In this mode of operation, the pieces are placed in immersion in the bottom of the tank and the scan is performed according to a plane that can be vertical or horizontal.

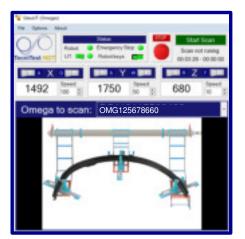


OPERATION MODE 2

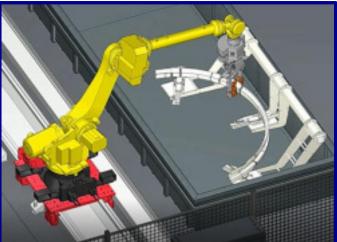
The pieces with complex geometry are placed on an ad-hoc tool immersed in the tank.

The robot, is responsible for carrying out the inspection completely automatically using a custom made probe head that allows to absorb deviations in the geometry.

Inspection trajectories are programmed, based on the information of the coordinates of the piece.

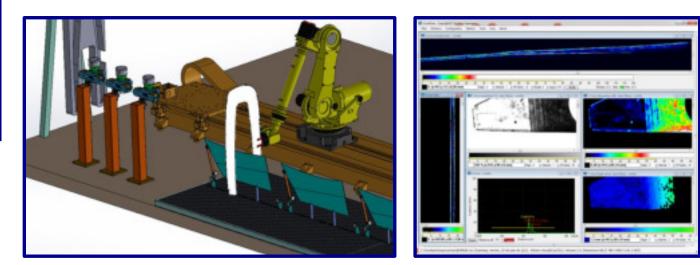






Based on the use of TT inspection mode.

It allows to inspect sandwich components, both flat and with complex geometry using a transmission tool.



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